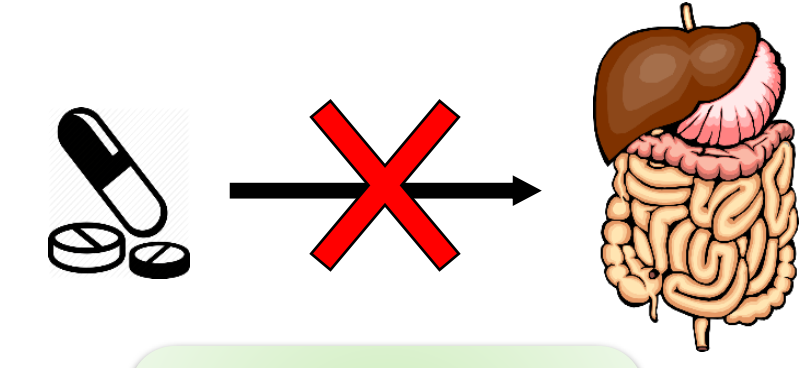


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## Background

Pharmaceuticals play a fundamental role in the medical sector, in boosting the quality of life and in increasing life expectancy. The active pharmaceutical ingredients (APIs) of many medicines are commercialized in different dosage forms, however the crystalline form is generally the preferred option <sup>1</sup>.

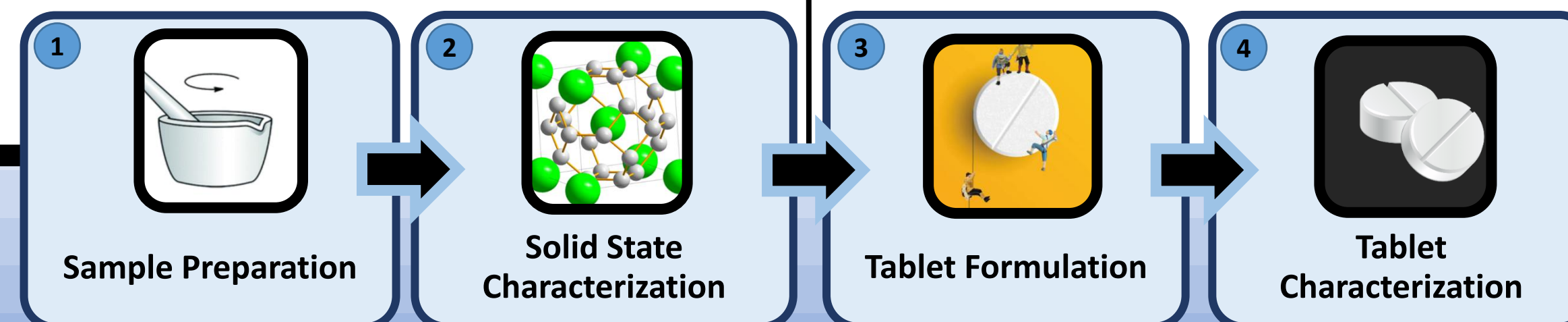
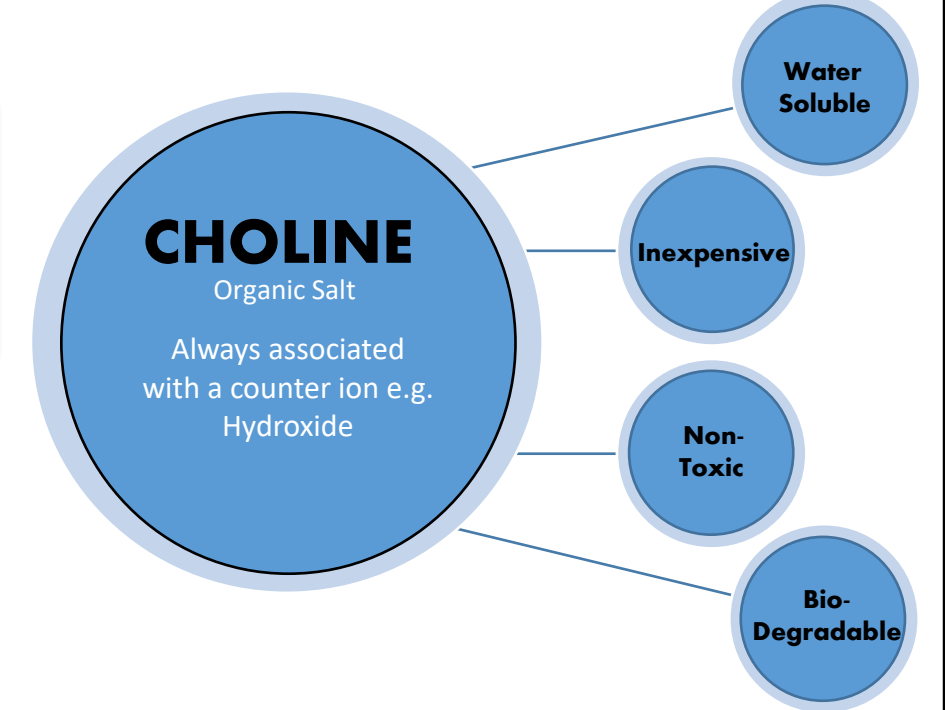


POOR ABSORPTION  
INEFFECTIVE THERAPEUTIC EFFICACY  
Need for smart medicine approaches to ↑ bioavailability  
Methods used must be sustainable and environmentally friendly

One novel approach to increase the efficacy of poorly soluble drug molecules is to combine them with another harmless compound (the excipient), in a solvent-free, environmentally friendly manner. This forms a sticky liquid known as an ionic liquid (IL) <sup>3</sup>.

This process was carried out on the acidic anti-inflammatory molecules **ibuprofen, ketoprofen and naproxen** and a choline compound functioned as the second component.

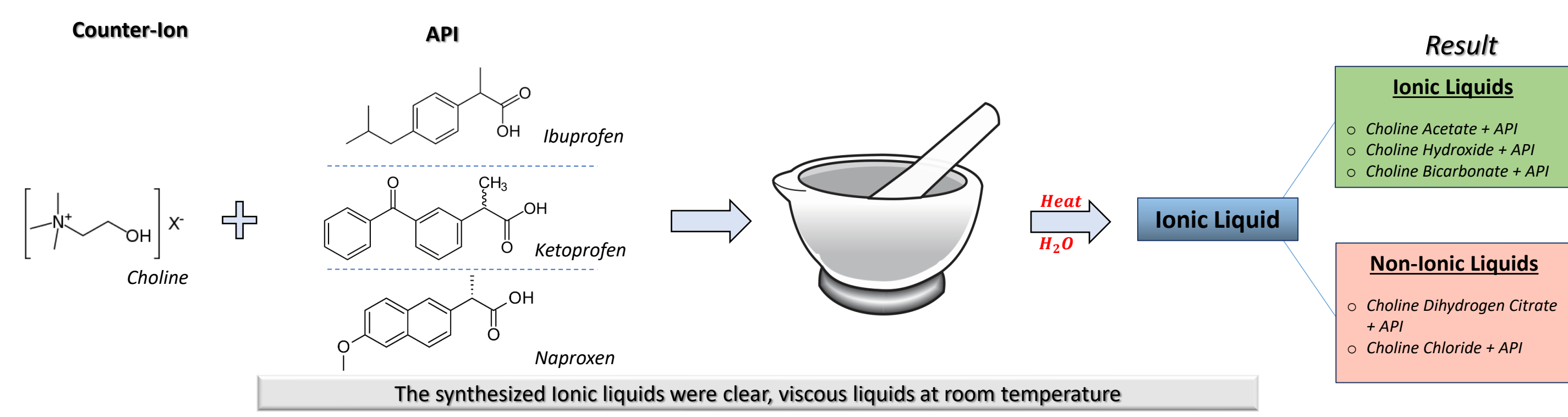
**Ionic Liquids**  
More soluble → Greater absorption → Sustainable approach to increasing the performance while simultaneously reducing their environmental impact <sup>4</sup>.



## 1. Sample Preparation

### Liquid Assisted Grinding

A sustainable solvent-free mechanochemical technique based upon the mechanical grinding of API + a sticky counterion to form a substance.



## 2. Solid State Characterisation

### A. Infrared Spectroscopy (IR) – KBr disc

IR spectroscopy provides an in-depth analysis of the chemical profile of the samples and allows for identification of ionisation.

- The IR spectrum data of the synthesized compounds were compared to the starting APIs to determine the conversion to ionic liquids.
- The presence of carboxylate anions provided evidence of de-protonation, proving conversion to an IL.
- The disappearance of the absorption band characteristic of C=O stretching of the carboxyl in ibuprofen can be seen in Table 1. and Fig. 1. The spectrum for ibuprofen + Choline OH contains two new peaks distinctive of COO<sup>-</sup> asymmetric stretching and COO<sup>-</sup> symmetric stretching.

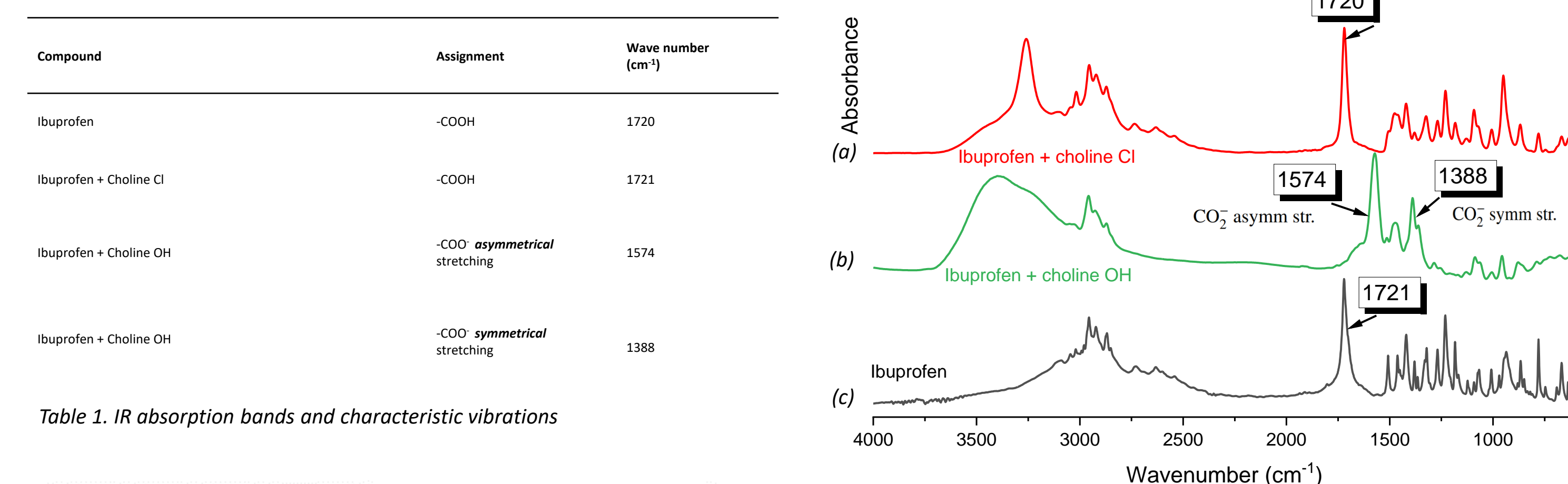
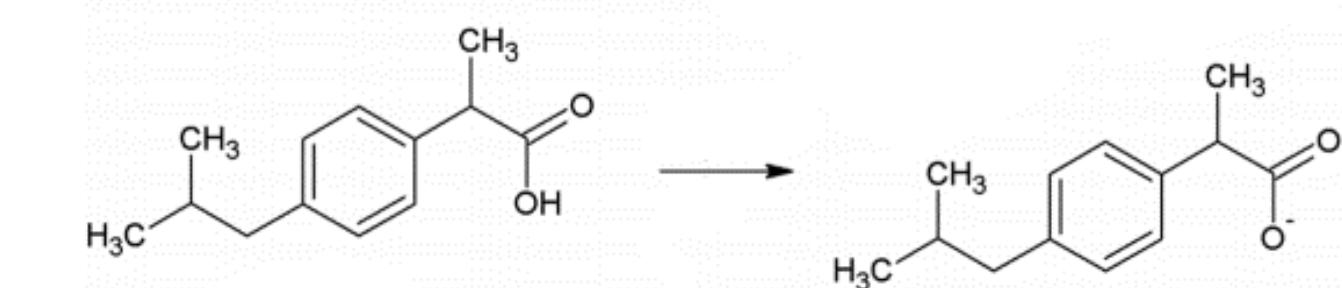


Table 1. IR absorption bands and characteristic vibrations



### B. Powder X-Ray Diffraction (PXRD)

PXRD is used to assess the solid state crystallinity of materials i.e. whether they are crystalline or non-crystalline. It utilizes X-ray scattering to elucidate the crystal structure (Fig. X)

- The Ketoprofen + Choline Hydroxide and Naproxen + Choline Hydroxide physical mixtures revealed the presence of crystalline substances with peaks not corresponding to both Ketoprofen and Naproxen starting materials (Fig. 2).
- Ibuprofen depicted characteristic crystalline sharp diffraction peaks. In comparison the synthesized Ibuprofen + Choline Hydroxide IL depicted an irregular broad hump, lacking sharp diffraction.

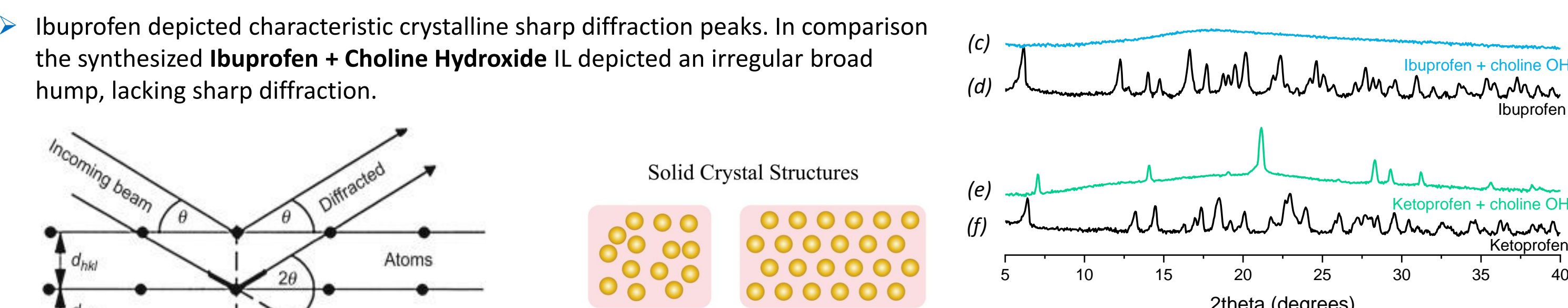


Fig. 2. PXRD patterns of (a) Naproxen + Choline hydroxide, (b) Ibuprofen + Choline hydroxide, (c) Ketoprofen + Choline hydroxide, (d) Naproxen, (e) Ibuprofen and (f) Ketoprofen

## Conclusions

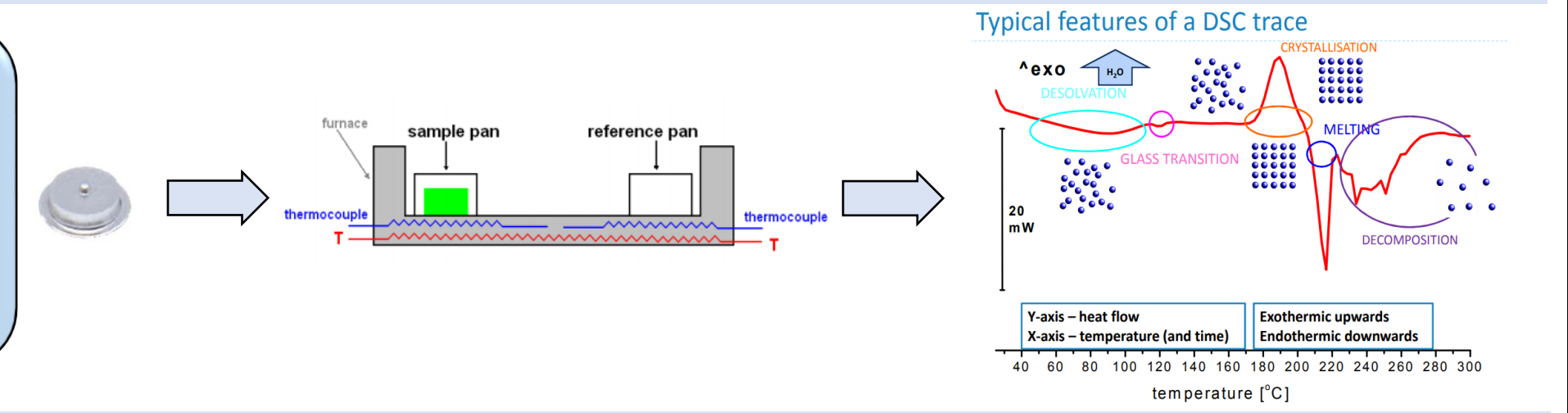
- Anti-inflammatory choline-based combinations of ketoprofen or naproxen with choline hydroxide demonstrated a slower release profile than traditional formulations.
- The Naproxen/IL dissolution profile showed a short lag phase of approximately 10 minutes compared to ketoprofen/IL. This is of potential interest in relation to prolonged release formulations.
- The results demonstrate the potential for the use of ionic liquids in the design of drug formulations due to the altered chemical characteristics of APIs.
- Future studies could address how release profiles of the formulated tablets could be altered by the addition of excipients, resulting in profiles which achieve immediate release or controlled release.
- There exists the potential for positive impact on drug bioavailability and ultimately on drug efficacy whilst simultaneously advancing the principles of Green Chemistry.



## Methodology & Results

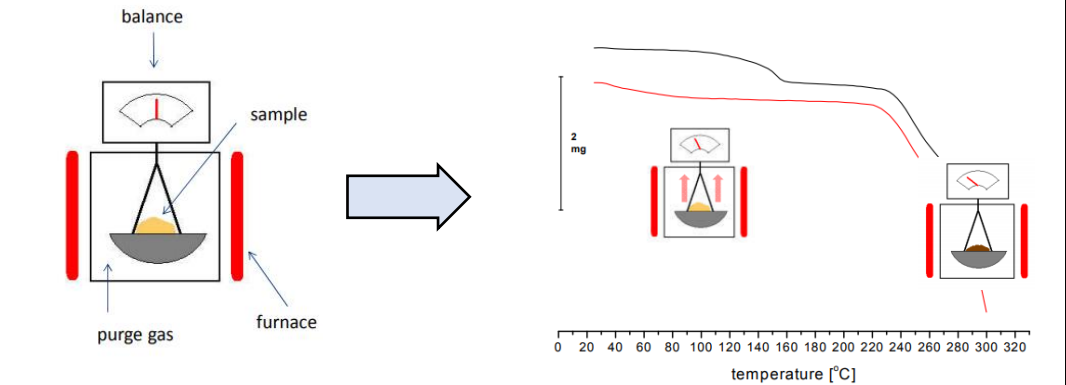
### C. Thermal Analysis: Differential Scanning Calorimetry (DSC)

DSC is a fundamental tool in thermal analysis which generates information used to understand the crystalline/ amorphous behaviour and polymorphic/ eutectic transitions



### D. Thermal Analysis: Thermogravimetric Analysis (TGA)

TGA is a technique used to determine the moisture content and assess the thermal stability of a material. It centres on monitoring the weight change of the substance over time whilst the temperature changes.



## 3. Tablet Formulation

### A. Spray Drying (Co-processing technique)

Spray drying is a method of producing a dry powder from a liquid through rapidly drying liquid droplets while suspended in a drying gas chamber

- Varying amounts of naproxen and ketoprofen choline acetate IL's mixed with TRICAFOS (TRI-CALCIUM phosphate) made up the feeding liquid.

TRICAFOS  
• spherical  
• good flowability  
→ suitable for direct compression

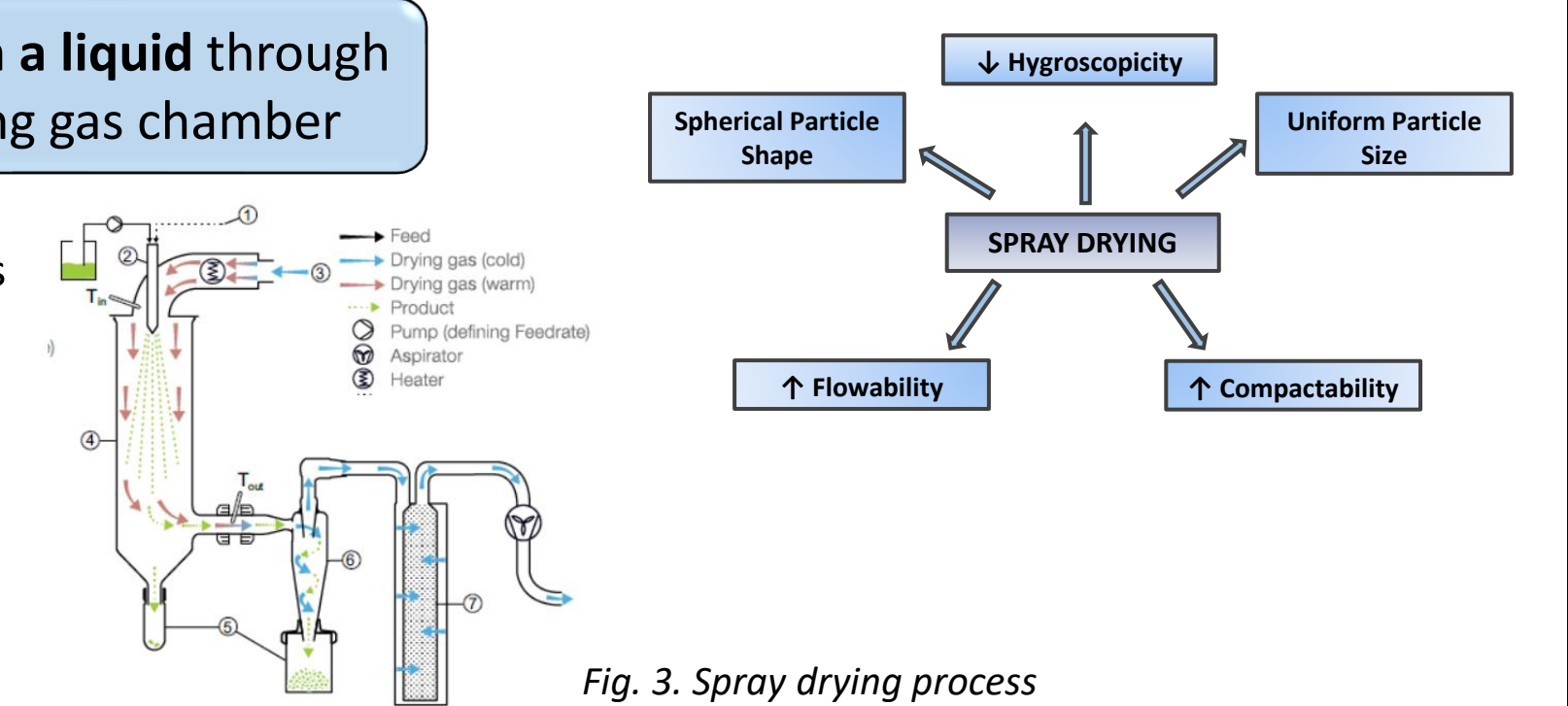


Fig. 3. Spray drying process

### B. Hydraulic Tablet Press

- Powders containing a loading of 5% TRICAFOS and 3% ketoprofen or naproxen were compressed into tablets.
- Pressures used: 25 MPa, 50 MPa, 100 MPa.



## 4. Tablet Characterisation

### A. Hardness Test

- Tablets formed from compression at 25 MPa, 50 MPa and 100 MPa were subjected to the hardness test to determine the breaking point and structural integrity

- As the compression force increases, the powder is more densely packed. The magnitude of compression force impacts the tablet hardness, depicting a general trend of increased hardness with increased compression pressure.

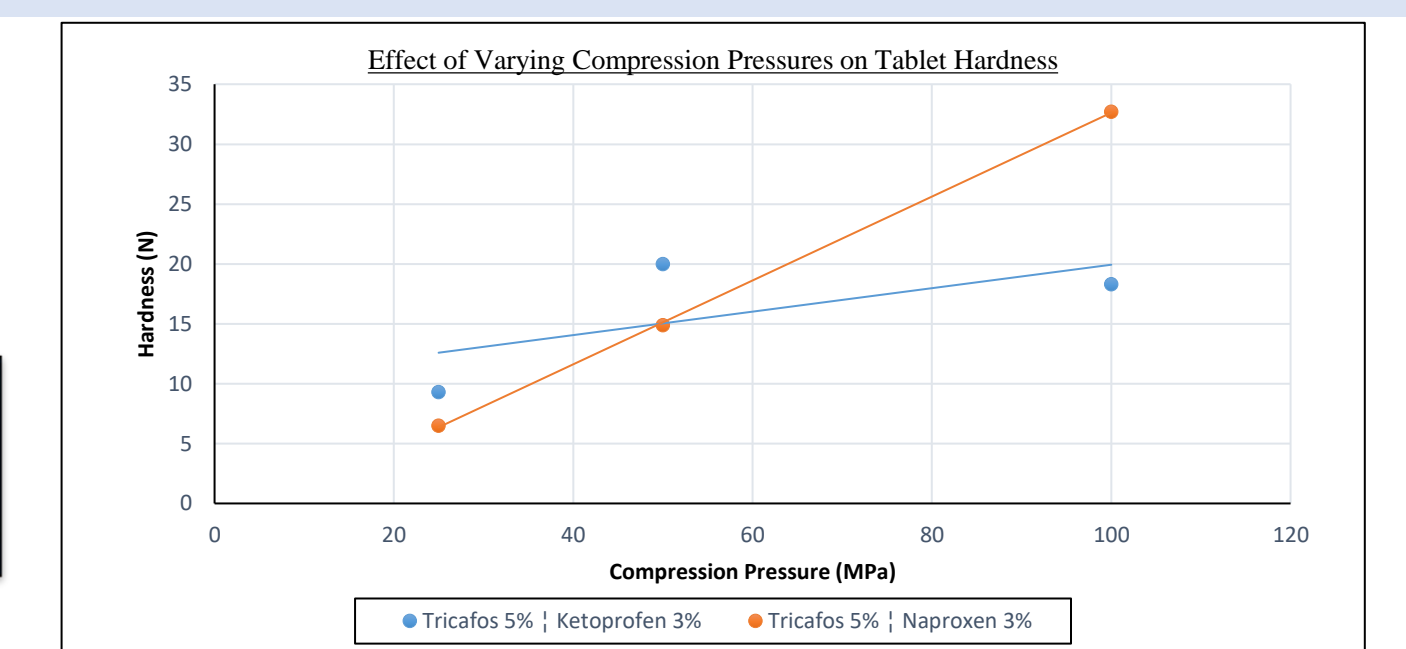


Fig. 4. Relationship between tablet hardness and increasing compression pressure for tablets containing 5% TRICAFOS and 3% ketoprofen or naproxen.

### B. Dissolution Studies

Dissolution studies evaluate the ability of the drug to dissolve in specific conditions and predicts *in vivo* performance. The dissolution medium used mimicked the acidic environment of the stomach.

- Formulations of ketoprofen and naproxen using choline hydroxide showed different release profiles to the commercial products (Keral 25mg, Naprosyn EC 250mg).

- The commercial products disintegrated and released very quickly. In comparison, the ketoprofen choline hydroxide based tablet follows an almost zero-order release profile for approximately 30 minutes. The tablet did not disintegrate, but dissolved and had a slower release as a result. Naproxen is similar to ketoprofen however it lags initially in its release and subsequently is nearly linear from 10-30 minutes.

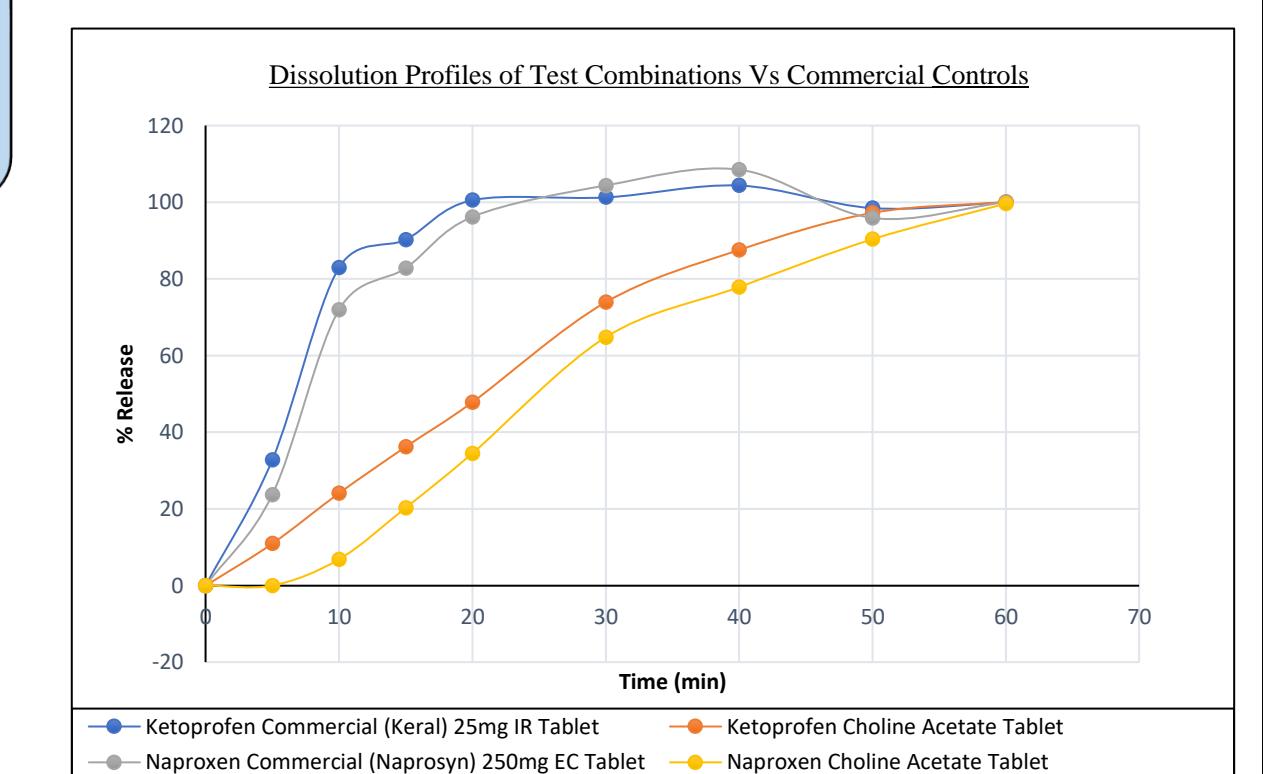


Fig. 5. Dissolution profiles for Choline Acetate Ketoprofen and Naproxen tablets compared to commercial Keral (25mg) and Naprosyn EC (250mg) in 900mL 0.1M HCl at 37°C and 50 rpm for 60 minutes.

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